

Tel: 07 3897 5700 Fax: 07 3283 1168

ecb@ecb.com.au www.ecb.com.au

29 Snook St Clontarf QLD 4019 Australia Po Box 122 Margate QLD 4019 Australia

> REPLACES: 00.00.00 REVISED: 04.07.15

8M35SY / NB6M35SY / NBM35SY

FITTING INSTRUCTIONS

MITSUBISHI OUTLANDER 01/15 on TYPE 8, SERIES 2 63MM NUDGE BAR, 76MM NUDGE BAR VEHICLE FRONTAL PROTECTION SYSTEM (VFPS) FOR AIR BAG & ADR COMPLIANT VEHICLES

Check installation hardware before commencing.

- 1. Lift bonnet
- 2. Remove trim from top of radiator support, twelve plastic push pull clips. See figure 1.
- 3. Remove two plastic push pull clips from outer edge of grille, pull firmly forward on grille to release three lower clips and remove grille.
- 4. Remove five plastic push pull clips and three 10mm head bolts from top of bumper between headlights, remove one 10mm head bolt from wheel arch flare per side and remove flare **see figure 2.** Remove two black push pull clips from wheel arch (per side), remove one push pull clip from rear wing to guard per side. From underside of bumper remove nine push pull clips and two 10mm head bolts. Remove from front of bumper two 10mm head bolts. Unplug fog light harness from drivers side of bumper reinforcement. Carefully pull out on rear wing to unclip bumper from guard and headlight then forward to remove. **See figure 4.**
- 5. Remove under body guard from vehicle, four plastic push pull clips and two 10mm head bolts.
- 6. Using 18mm drill, enlarge front hole in outer section of crash can for tube spacer. **See figure 5. Note:** Tube spacers are different sizes, Drivers side is 64mm and passenger's side is 72mm. **Note: Blow filings clear and treat all exposed metal with a rust inhibitor.**
- 7. On passenger's side of bumper support, disconnect temperature sensor from mount and using a chisel or similar tool, remove mount from Bumper support. **See figure 6.**
- 8. Remove two 12mm head bolts from lower intercooler mount (per side) and one 12mm head bolt from upper intercooler mount (per side). Allow intercooler to hang.
- 9. From lower intercooler mounts remove rubber locator plug. Fit locator rubber into ECB steel mounting brackets (supplied). **See figure 7.**
- 10. As installing ECB steel mounting brackets inside of crash can and bumper support, ensure lower intercooler mount sits into mounting rubber correctly, using two M8 x 30 bolts, flat washers and spring washers (supplied) for lower radiator support. Flatten down tab on top intercooler mount (see figure 8) and fit using one M8 x 30 bolt, flat washer and spring washer (supplied) for rear of bumper support. Make sure intercooler is captured between top and bottom mounts and is fully rubber mounted. Install one M8 x 100 bolt, spacer tube, flat washers, spring washer and nut (supplied) for crash can. Ensure steel mounting brackets are parallel and vertical. **Tighten all bolts**. See figure 9.
- 11. Refit temperature sensor onto black bumper locator. See figure 10.
- 12. Using steel mounting brackets as a guide, mark and cut lower grille in bumper. See figure 11.



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- 13. Fit bumper onto vehicle in reverse of step 2 and 3. **See figure 12.** Do not fit under body guard at this time.
- 14. Fit protection bar to outside of ECB steel mounting brackets using M10 x 35 bolts, flat washers, spring washers and nuts (supplied). Align protection bar to vehicle and tighten all bolts. See figures 11, 13 and 15 for front views and 12, 14 and 16 for side views.
- 15. Refit under body guard to vehicle.

ENSURE NUMBER PLATE IS CLEARLY VISABLE

Note: When fitting/refitting the licence plate to the vehicle, ensure there is no obstruction to licence plate vision in accordance with local authorities. If required relocate licence plate to an alternate location.

Further VFPS Notes:

- a) Do not attach VFPS to the vehicle using anchorages not intended for this purpose (e.g. engine mounting bolts).
- b) Do not use this product for any vehicle make or model, other than those specified by the VFPS manufacturer.
- c) Do not remove the plaque or label from the VFPS.
- d) Do not modify the structure of the VFPS in any way.
- e) No accessory or fitment should project forward of the VFPS forward profile.
- f) ENSURE THESE INSTRUCTIONS ARE LEFT WITH VEHICLE OWNER AND/OR OPERATOR.

IMPORTANT INFORMATION

Periodically check bolts and nuts for correct tightness, especially if travelling on rough roads

FITTING KIT

1 – Pair ECB steel mounting brackets.	8 – M8 spring washers
1 – 10Nb spacer tube, 64mm – In kit	2 – M8 x 1.25 nuts
1 – 10Nb spacer tube, 72mm – In kit	4 – M10 x 1.25 x 35mm bolts
6 – M8 x 1.25 x 30mm bolts	8 – M10 flat washers
2 –M8 x 1.25 x 100mm bolts	4 – M10 spring washers
10 – M8 flat washers	4 – M10 x 1.25 nuts



Figure 1: Remove radiator cover



Figure 2: Removing wheel arch flair.

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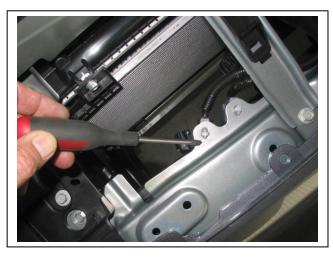


Figure 3: Fog light harness plug location.

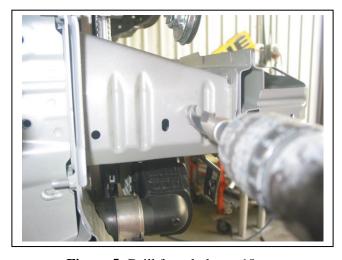


Figure 5: Drill front holes to 18mm



Figure 7: Intercooler mount placed into ECB steel mount



Figure 4: Carefully remove bumper from guard clips



Figure 6: Chisel off temp sensor mount



Figure 8: Flattened tab on top intercooler mount

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Figure 9: ECB steel mounting brackets fitted.

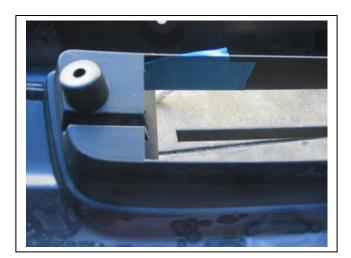


Figure 11: Bumper grille trimmed



Figure 13: Type 8 front view



Figure 10: Temperature sensor on bumper locator.



Figure 12: ECB steel mounting brackets with bumper fitted.



Figure 14: Type 8 side view

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Figure 15: Series 2 front view



Figure 16: Series 2 side view



Figure 17: Nudge Bar front view



Figure 18: Nudge Bar side view



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We value your comments

Dear Fitter,

ECB would like to know how you went with the installation of this product. We value your comment and may need to contact you to clarify some details so please complete your contact details clearly.

We would appreciate if you could complete as many of the following details as possible.

Your Name:	Your contact No.		
Product Part No.	Product Invoice No.	Product Invoice No. Make, model, and year of vehicle:	
Product Description:	Make, model, and yo		
Product Work Order No.	Company your from	/Company product purchased from:	
Date of Fitment: /	Yes	No	
Was the fitting hardware supplied complete?			
If no what was not supplied			
Did the installation go well?	Yes	No	
Please provide comments			
Please draw diagrams if you need to			

Post to Reply Paid 122 PO Box 122 Margate QLD 4019 Fax to (07) 3283 1168



Final wrap check:

East Coast Bullbars (ECB Pty Ltd)

Tel: 07 3897 5700 Fax: 07 3283 1168

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DESPATCH CHECKLIST 8M35SY, NB6M35SY, NBM35SY

Work Order # Finish: Transport: Due Date:		See other side of this page for photos of all mounts
	B Steel mounting brackets.	
	oduct "the best it can be" before continuing	Yes/
All parts <u>checked</u> and <u>co</u>	ompleted by:	
Nut and bolts:		Date//
Order control:		Date//

Date__/__/__



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